



REVISIONS		
NO.	BY	DESCRIPTION
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Length : Min. 50mm ~ Max. 2,300mm

NOTE  
1. Remove burrs at curb  
2. Tolerance between bolt oles is  $\pm 0.2$   $\sim \nabla$

COMMERCIAL TOLERANCE(mm)				COMPARISON OF SURFACE ROUGHNESS	
MACHINING		CANNING		RANGE OF SURFACE ROUGHNESS(u)	
DIMENSION	TOL	DIMENSION	TOL	100-S	25-S
1-4	$\pm 0.1$	less than 250	$\pm 1.5$	$\nabla$	$\nabla \nabla \nabla \nabla$
4-16	$\pm 0.2$	250-500	$\pm 2.0$		
16-63	$\pm 0.3$	500-1000	$\pm 3.0$		
63-250	$\pm 0.5$	1000-2000	$\pm 4.5$		
250-1000	$\pm 0.8$	2000-4000	$\pm 6.0$		
1000-2000	$\pm 1.0$	4000-8000	$\pm 8.0$		
2000-5000	$\pm 1.5$				

NO	DESCRIPTION	SPECIFICATION	Q'TY	MATER'L	WEIGHT	REMARKS
DATE	2021.07	WEIGHT	SCALE	CUSTOMER		
		Kg	1 / 1			
DRAWN BY	DESIGNED BY	CHECKED BY	APPROVED BY	TITLE		
				PAC-AP15- L-0.05-U1-BK		
				AIR KNIFE-15A		
				DRAWING NO.		REV
				MBA-15A-00		△